

INSTRUCTIONS

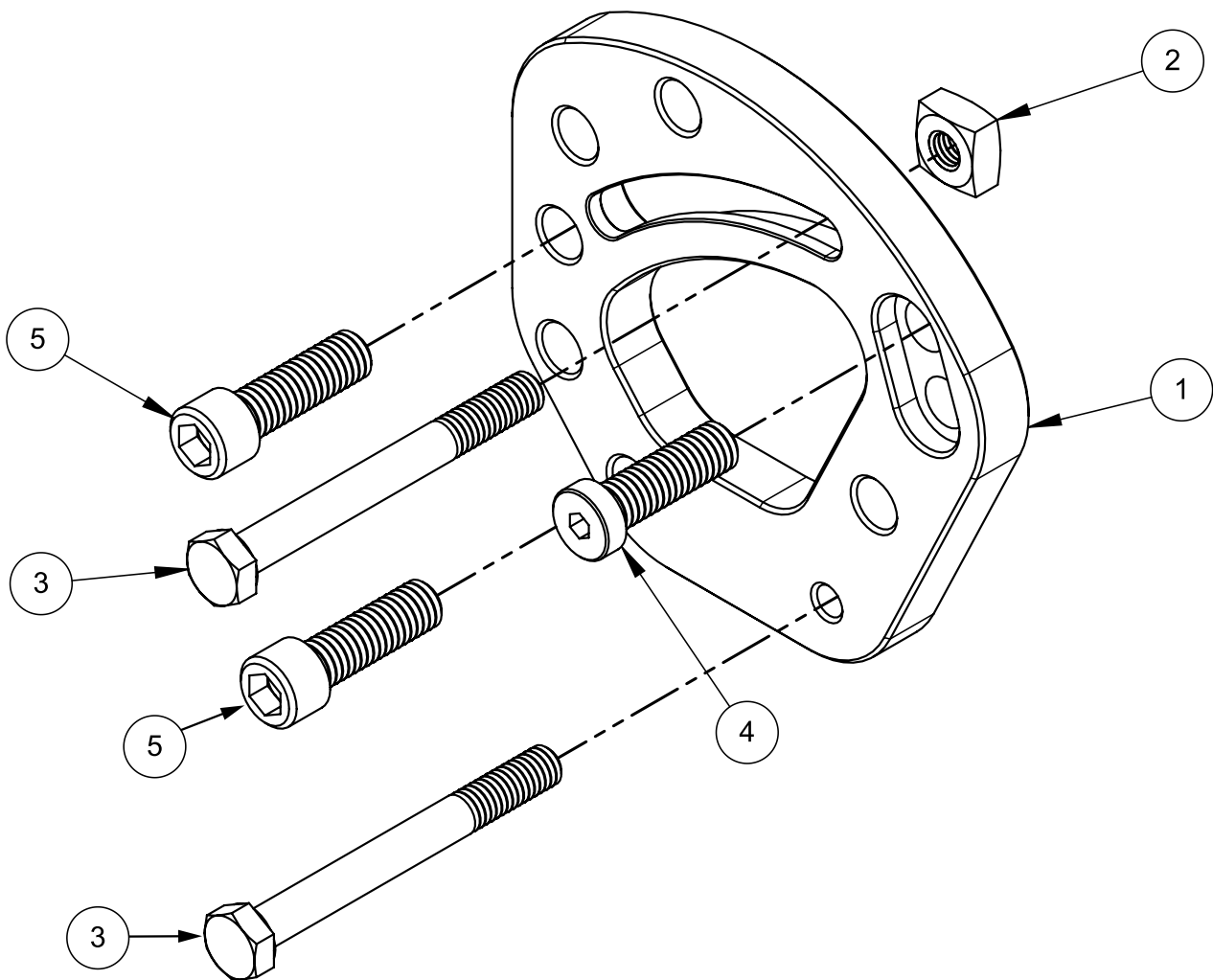
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910-32904 - Head Mount Power Steering Pump Bracket for Short Water Pump

Kit Contents

Qty	Part #	Description	Item #
1	910-32904.1	Bracket, Head Mount, Black	1
1	HZ2SNC-.31	Square Nut, 5/16-18, Alloy Steel, Zinc	2
2	HZ5HCSC-.31-3.00	Hex Cap Screw, 5/16-18 x 3, GR-5, Zinc	3
1	HB2LSCSC-.38-1.25	3/8-16 x 1.25" LG. GR-5, Low Head Socket Screw, Zinc Plated	4
2	HZ5SHCSC-.38-1.25	Socket Head Cap Screw, 3/8-16 x 1.25, ASTM A574, Zinc Plated	5



This power steering bracket kit is designed to mount a GM Type II power steering pump to the driver side (LH) of most small block Chevy applications equipped with cylinder heads that have factory-style accessory mounting holes in the front face, and a short-style mechanical water pump.

NOTE: Not compatible with SBC cylinder heads from 1955–1968, as these typically do not have accessory **1** mounting holes.

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Installation Steps:

- 1.** Position the mounting bracket (Item #1) on the driver side cylinder head with the adjustment slot at the top. The recessed pocket for the adjustment slot should face the cylinder head. Multiple mounting positions are available depending on the application, so select the hole pattern that best fits.
- 2.** Secure the bracket to the cylinder head using the supplied 3/8" socket head cap screws (Item #5). Install the low head socket screw (Item #4) in the machined pocket of the bracket to provide a flush mounting surface for the pump.
- NOTE:** It may be necessary to install spacers between the mounting bracket and the cylinder head to achieve proper pulley alignment. Spacer thickness will vary by application. Spacers are not included and must be sourced separately. Install spacers only between the bracket and cylinder head, not between the pump and bracket.
- 3.** Mount the pump to the bracket using the two 5/16" hex cap screws (Item #3).
 - a.** Install the lower pump retainer bolt first to support the pump.
 - b.** Insert the square nut (Item #2) into the recessed backside of the adjustment slot. Install the upper retainer bolt through the slot and thread it into the square nut.
- 4.** Install the drive belt and verify alignment.
- 5.** Rotate the pump to achieve proper belt tension, then tighten all pump-to-bracket fasteners.

Need Help with This Product?

Talk to one of our Tech Support Agents:

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